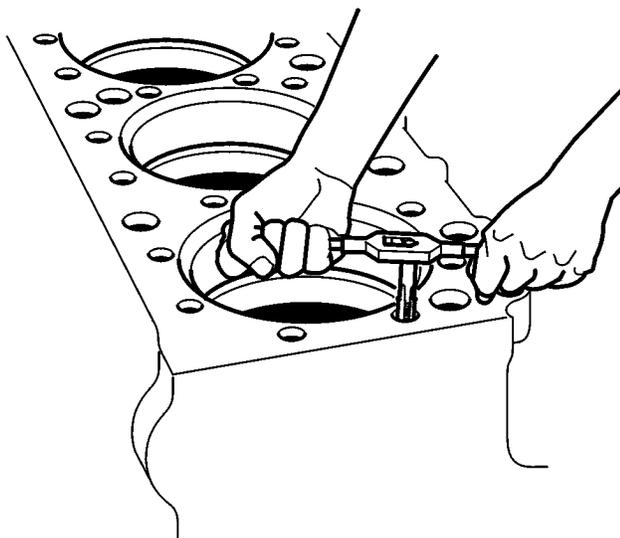


This Service Bulletin replaces SB 212-18, "Threads in Cylinder Block, Cleaning" dated 3.2007, publication no. PV776-20179666.

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Threads in the Engine Block, Cleaning D11F, D13F, D16F

Threads in the Engine Block, Cleaning



C2002611

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Note: Information is subject to change without notice. Illustrations are used for reference only and may differ slightly from the actual vehicle being serviced. However, key components addressed in this information are represented as accurately as possible.

2121-11-05-01 Threads in Engine Block, Cleaning (One Cylinder Head)

You must read and understand the precautions and guidelines in Service Information, group 20, "General Safety Practices, Engine" before performing this procedure. If you are not properly trained and certified in this procedure, ask your supervisor for training before you perform it.

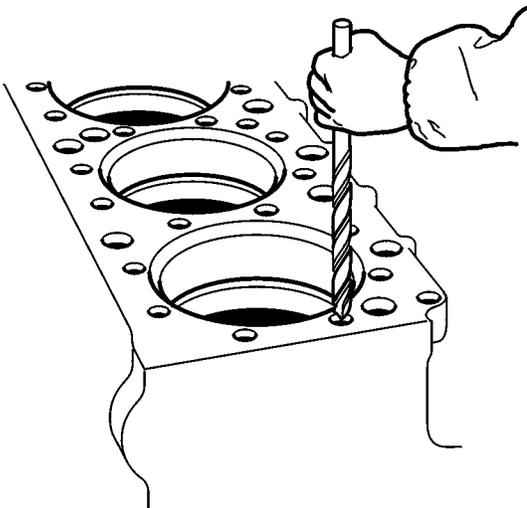
1

If needed, use a drill bit of the correct size. Clean out any debris from threaded holes. **Turn by hand ONLY.**

 **CAUTION**

Do not use power tools. Doing so could cause damage to the engine block.

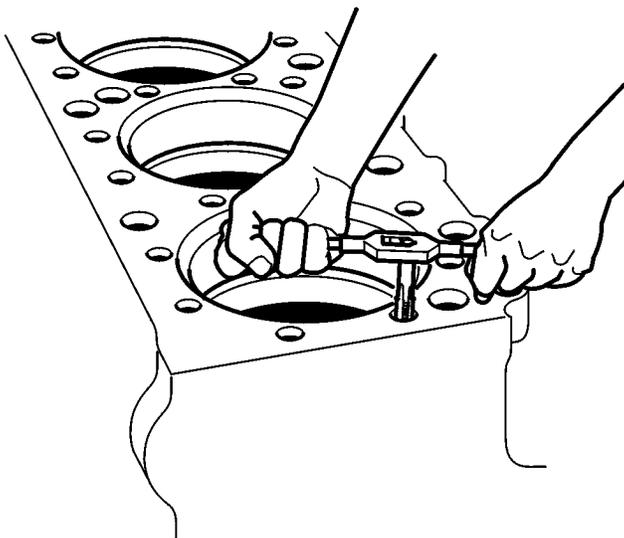
Note: Make sure the bit will fit inside threads without causing damage.



C2001734

2

Thread the tap into the cylinder head mounting holes. Use short in and out motions to clean out threads. Continue until threads are clean, top to bottom.



C2002611

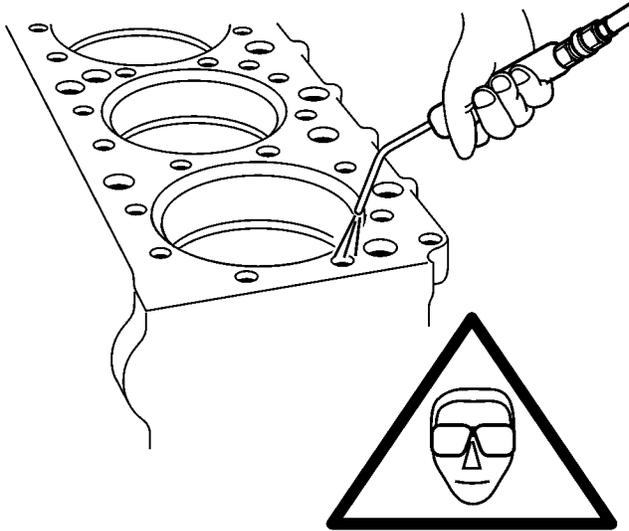
3



WARNING

Whenever compressed air is used, use eye protection to prevent eye injury.

Use compressed air to clean out threaded hole.



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