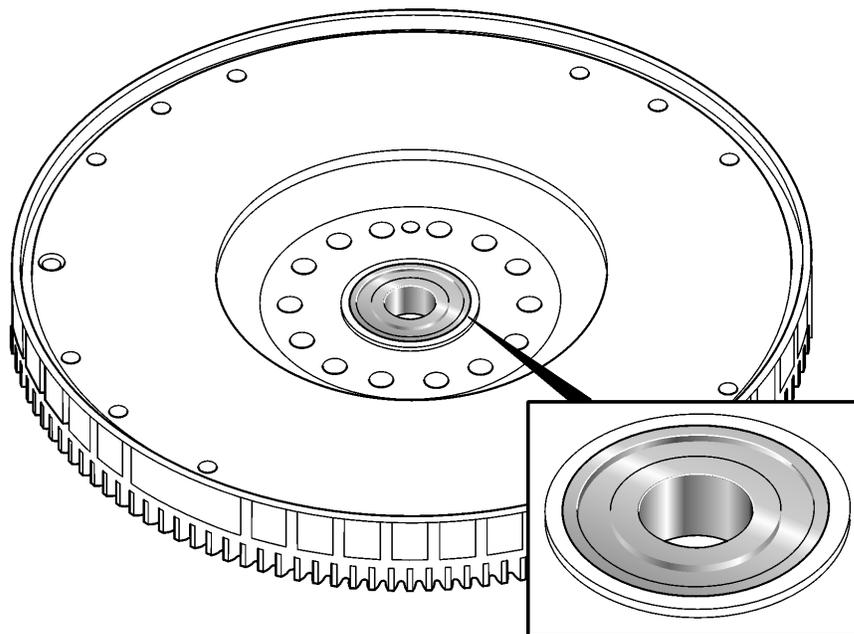


This Service Bulletin replaces SB 216-45, "Flywheel Bearing, Replacement" dated 4.2007, publication no. PV776-20179877.

Date	Group	No.	Page
11.2007	216	45	1(3)

Flywheel Bearing, Replacement
D11F, D13F, D16F

Flywheel Bearing, Replacement



C2002720

Contents

- "Flywheel Bearing, Replacement" page 3

Special equipment

Please refer to tool information, group 08, for information on ordering special tools.

Special tools



9991801
Handle



9991821
Extractor



9992564
Installation tool

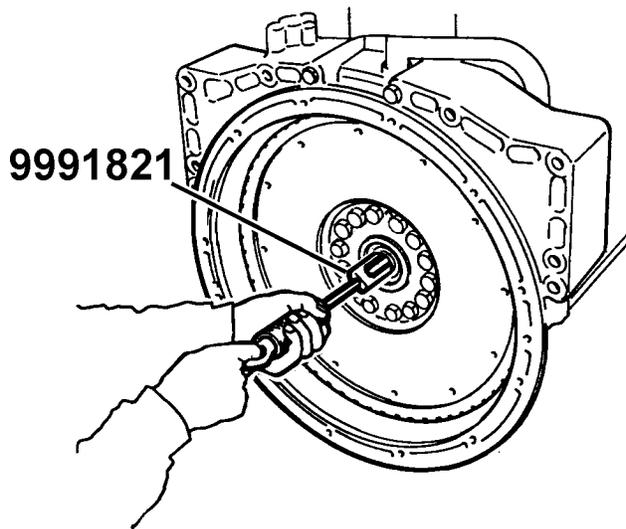
2169-03-03-01 Flywheel Bearing, Replacement Clutch removed

You must read and understand the precautions and guidelines in Service Information, group 20, "General Safety Practices, Engine" before performing this procedure. If you are not properly trained and certified in this procedure, ask your supervisor for training before you perform it.

Special tools: 9991801, 9991821, 9992564

1
Install the bearing extractor, then remove the old bearing.

9991821

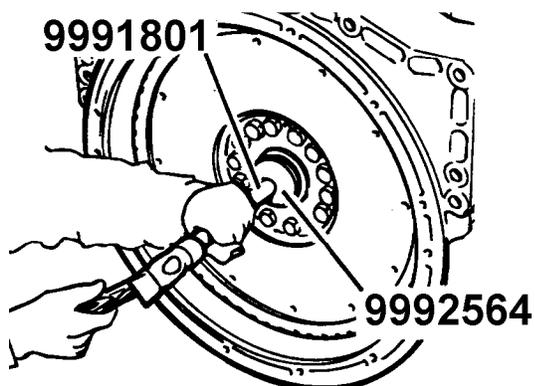


C2000451

2
Clean the flywheel and check for any wear or damage.

3
Install the new bearing.

9991801, 9992564



C2000452